



TABLEFLIP FOUNDRY

Legends are told of 3D printers with perfect calibration

As you enjoy your seat in the TableFlip Tavern, a hooded figure approaches you and without a word hands you a small object. A moment later, he is gone. Your local artificer identifies this object as...

THE CONES OF CALIBRATION

Legendary Object, mythic (Requires Attunement)

No prerequisites needed

- +1 bonus all subsequent Crafting checks
- +1 bonus to saving throws against Frustration

Legend speaks of an object that produces perfect prints from 3D resin printers.

This magical object can be printed and used to calibrate exposure time on your 3D resin printer.



This is the **Success Calibration Cone**. Our focus is for the top cone to print fully on the Success side of the object.



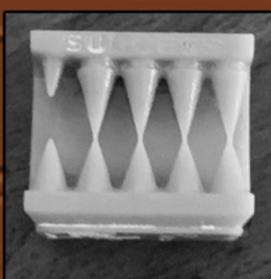
This is the **Failure Calibration Cone**. Our focus is for the top cone to completely fail printing on the failure side of the object



Orient the **Cones of Calibration** in the center of your build plate with no other objects.



Successful top cones on the Failure side indicates too long of an Exposure Time. The more successful cones, the more adjustment that needs to be made to Exposure Time.



Failed printing of the top cones on the Success side, indicates an Exposure Time that is too low. The more of these cones that fail, the more time you need add to the Exposure Time.



Occasionally, you may receive an abnormal result as seen here. Please remember to keep your focus on both of the **Calibration Cones**.

EXPOSURE TIME MASTERY

Prerequisites: none

Your experience and ability to follow guides has helped you master Exposure Time settings on your 3D printer.

